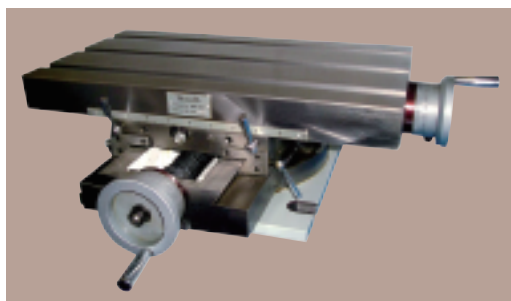


1010-0001, 1010 (MG) 可转位十字滑台

1010-0001,1010(MG) CROSS SLIDE WITH SWIVEL BASE



1010(MG)型可转位十字滑台主要用于普通铣床、钻床等，可利用手动等方式实现纵横两坐标向的移动，以及角度（0°-360°）回转。主要应用于精度要求较高的工件铣槽边，有相对坐标位置的孔系加工。

1010(MG) cross slide table with swivel base is a functional multi-purpose attachment for general milling machine, small-sized drilling machine and other machine tools. With X, Y axis travel and swiveling of the cross slide table base can be achieved by simple manual operation.

主要规格和参数: Main specifications

规格 Specifications	项目 Items	
工作台面尺寸	Table size mm	254X444
滑台总高度	Thickness of cross slide table mm	153
工作台横向行程	Table transverse travel mm	±114
工作台纵向行程	Table longitudinal travel mm	±76
工作台T型槽宽度	The width of T-slot mm	15.875
工作台T型槽槽距	Adjacent distance of table T-slot mm	80
手轮最小刻度值	Min. reading of handwheel	0.001"
滑台中心最大承重	Max. workload for center of table kg	250
滑台中心位置最大承受切削力	Max. working cutting force for center of table kg	700
工作台台面的平面度	Straightness of table surface mm	0.03(-)
滑台纵向移动的垂直度	Perpendicularity of longitudinal motion mm	0.03/100
工作台面的平行度	Parallelism of table surface mm	0.05
0°~360°回转时台面相对底面的跳动	Run out of the table surface to bottom mm	0.08
纵横移动的定位精度	Linear positioning accuracy mm	0.05/100
纵横移动的重复定位精度	Repeating accuracy mm	0.02

1010(MG) 可转位十字滑台安装尺寸图 Inatallation sketch and dimensions

