

1007-0100...0224, 1007 (WZK) 型系列可调尾座
 1007-0100...0224,1007(WZK) TYPE SERIES ADJUSTABLE TAILSTOCK



1007(WZK)可调尾座是TSL系列立卧回转工作台及其它机床附件配套附件之一。它与TSL系列回转工作台及其他机床附件配合使用，可加工顶尖支承的轴类工件。

注：1007-0100(WZK100-1)可调尾座配用配用1022-0001 (FNL100B)分度头，1007-0140(WZK140)可调尾座配用1003-0160 (TSL160)转台，1007-0180(WZK180)可调尾座配用1003-0200 (TSL200)，1003-0250 (TSL250)转台，1007-0224(WZK224)可调尾座配用配用1003-0320 (TSL320)转台。

1007(WZK) is designed for use with the vertical rotary tables. The tailstock is used to hold center shaft, cylinders and other workpieces for the machining of grooves, splines, flats, keyways, ect. The center height and angle are adjustable. The center is retractable for repeated operations. Center is securely locked into position with clamp.

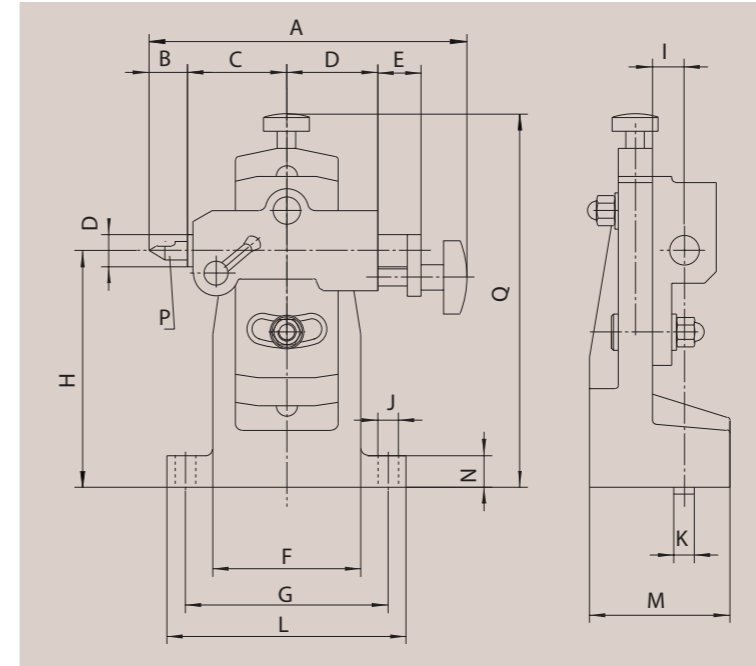
Note: Type 1007-0100(WZK100-1) adjustable tailstock is matched to 1022-0001 (FNL100B). Type 1007-0140(WZK140) adjustable tailstock is matched to 1003-0160 (TSL160). Type 1007-0180(WZK180) adjustable tailstock is matched to 1003-0200 (TSL200) and 1003-0250 (TSL250). 1007-0224 (WZK224) adjustable is matched to 1003-0320 (TSL320).

主要规格和参数: Main specifications

规格 Specifications 项目 Items	1007-0100 (WZK100-1)	1007-0140 (WZK140)	1007-0180 (WZK180)	1007-0224 (WZK224)
顶尖锥孔中心至底平面距离 Distance between taper center to base mm	Max.100 Min.80	Max.140 Min.100	Max.180 Min.140	Max.224 Min.180
顶尖套中心孔锥度 Taper of Center			MT2	MT2
定位键宽度 Width of locating key mm	12	14	14	18
顶尖中心轴线可倾角度 Tilting angle of center axes	±11"	±11"	±11"	±11"
顶尖套轴向最大移动量 Stroke of center mm	25	25	25	25
净重 Net weight Kg	6	8	14.5	16.5
毛重 Gross weight Kg	8	10	18.5	21
箱体尺寸 Case dimensions mm	257X230X192	284X230X194	353X308X223	398X308X223

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1007-0100...0224,1007 (WZK)型系列可调尾座安装尺寸参数
 Inatallation sketch and dimensions



1007(WZK)型系列可调尾座安装尺寸参数: Inatallation sketch and dimensions

	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P
1007-0100 (WZK100-1)	169	34	50	45	18	100	130	80-100	18	φ 12	12k7	152	95	20	φ 18H7	
1007-0140 (WZK140)	169	34	50	45	18	110	140	100-140	18	φ 14	14k7	162	98	20	φ 18H7	
1007-0180 (WZK180)	281	36	87	80	38	130	172	140-180	28	φ 14	14k7	200	125	24	φ 28H7	MT2
1007-0224 (WZK224)	281	36	87	80	38	130	178	180-224	28	φ 18	18k7	210	125	28	φ 28H7	MT2