

## 挤压丝锥/米制粗细牙螺纹 Thread Forming Taps



JIS Standard  
日本工业标准

High-Speed Steel-Ground Thread metric coarse and fine thread  
粗柄/thick Shank

Size 规格	Overall Length 总长	Thread Length 刃长	Stock No. 代号
M3*0.35	46	10	4114-0001
M3*0.5	46	18	4114-0002
M3.5*0.35	48	10	4114-0003
M3.5*0.6	48	18	4114-0004
M4*0.5	52	15	4114-0005
M4*0.7	52	20	4114-0006
M4.5*0.5	52	15	4114-0007
M4.5*0.75	55	20	4114-0008
M5*0.5	52	15	4114-0009
M5*0.8	60	22	4114-0010
M5.5*0.5	52	15	4114-0011
M6*0.75	62	20	4114-0012
M6*1	62	24	4114-0013

细柄/thin Shank

Size 规格	Overall Length 总长	Thread Length 刃长	Stock No. 代号
M7*0.75	62	20	4114-0014
M7*1	65	26	4114-0015
M8*0.75	62	20	4114-0016
M8*1	70	30	4114-0017
M8*1.25	70	30	4114-0018
M9*0.75	62	20	4114-0019
M9*1	70	30	4114-0020
M9*1.25	72	30	4114-0021
M10*0.75	62	20	4114-0022
M10*1	70	30	4114-0023
M10*1.25	75	32	4114-0024
M10*1.5	75	32	4114-0025
M11*0.75	62	20	4114-0026
M11*1	70	30	4114-0027
M11*1.25	75	32	4114-0028
M11*1.5	80	38	4114-0029
M12*1	70	30	4114-0030
M12*1.25	80	38	4114-0031
M12*1.5	82	38	4114-0032
M12*1.75	82	38	4114-0033
M14*1	70	30	4114-0034
M14*1.25	88	42	4114-0035
M14*1.5	88	42	4114-0036
M14*2	88	42	4114-0037
M15*1	70	30	4114-0038
M15*1.5	90	42	4114-0039
M16*1	75	30	4114-0040
M16*1.5	95	45	4114-0041
M16*2	95	45	4114-0042
M17*1	80	30	4114-0043
M17*1.5	95	45	4114-0044
M18*1	80	30	4114-0045
M18*1.5	95	45	4114-0046
M18*2	95	45	4114-0047
M18*2.5	100	48	4114-0048
M20*1	80	30	4114-0049
M20*1.5	95	45	4114-0050
M20*2	95	45	4114-0051
M20*2.5	105	50	4114-0052
M22*1	85	30	4114-0053
M22*1.5	95	45	4114-0054
M22*2	95	45	4114-0055
M22*2.5	115	55	4114-0056
M24*1	90	30	4114-0057
M24*1.5	95	45	4114-0058
M24*2	95	45	4114-0059
M24*3	120	58	4114-0060