

1025-0130...0150, 1025(F3) 型立卧等分分度头

1025-0130...0150,1025(F3) SUPER SPACER



1025(F3)等分分度头是立卧式的，主轴可与机床工作台成水平与垂直两种情况下使用。可用于铣床、磨床、钻床及刨床上，可将工件分成2、3、4、6、8、12、24等分，也可用蜗轮副传动进行任意分度。

Type 1025(F3) super spacer is designed for using and indexing in both horizontal and vertical position. it is the most optimum in use for milling machines, grinding machines, drilling machines planer etc. The divisions in 2, 3, 4, 6, 8, 12, 24 are permitted by notched plate, any desired angular indexing can be performed by worm shaft, two methods can be switched over conveniently.

主要规格和参数: Main specifications

规格 Specifications		项目 Items	1025-0150(F3)	1025-0130(F3-6)
中心高	Center height mm		150	130
主轴定心直径	Center diameter of the spindle mm		φ 119.774-	φ 80
主轴轴肩直径	Locating diameter of the spindle mm		φ 212	φ 170
可分等分数	Divisions		2, 3, 4, 6, 8, 12, 24	2, 3, 4, 6, 8, 12, 24
主轴圆周刻度	Graduated disc of spindle		360°	360°
蜗轮副模数	Modules of worm and worm gear		1.5	1.25
蜗轮副传动比	Transmission ratio of worm and worm gear		1: 90	1: 90
蜗轮每转所代表的转台度数	Showed degree of worktable per revolution of worm		4°	4°
游标最小示值	Minimum value of vernier		10"	10"
定位键宽度	Width of the locating key mm		16	16
可配卡盘	Matched chuck		K31210A	K31167
24等分单个分度误差	24 divisions individual error		25"	25"
蜗轮副分度误差	Worm gear dividing error		±60"	±60"
净重	Net weight Kg		(62)77	(40)50
毛重	Gross weight Kg		(73)88	(50)60
箱体尺寸	Case dimensions mm		490X425X380	470X350X360

1025-0130...0150,1025(F3)等分分度头安装尺寸参数: Inatallation sketch and dimensions

	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
1025-0150 (F3)	310	250	200	78	16	18	230	150	75	126	90	155	244	285	φ 210
1025-0130 (F3-6)	250	220	188	78	16	18	198.75	130	66	112	80	150	220	235	φ 167

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