

1024-0130...0149, 1024(F2) 型立卧等分分度头  
 1024-0130...0149,1024(F2) SUPER SPACER



1024(F2)等分分度头是立卧式的，主轴可与机床工作台成水平与垂直两种情况下使用，用途广泛。可用于铣床、磨床、钻床及刨床上，可将工件分成2、3、4、6、8、12、24等分，也可利用主轴上的刻度环和游标进行任意分度。

Type 1024(F2) super spacer is designed for using and indexing in both horizontal and vertical position. it is the most optimum in use for milling machines, grinding machines, drilling machines planer etc. The divisions in 2,3,4,6,8,12,24 are permitted by notched plate,any desired angular indexing can be performed too by using a graduated ring on the spindle and a vernier.

主要规格和参数: Main specifications

规格 Specifications	项目 Items	1024-0149(F2)	1024-0130(F2-6)
中心高	Center height mm	149.25	130
主轴定心直径	Center diameter of the spindle mm	φ 119.774-	φ 80
可分等分数	Divisions	2、3、4、6、8、12、24	2、3、4、6、8、12、24
主轴轴肩支承面至底面高度（主轴直立时）	Height between external centering diameter of the spindle to the base (in vertical position)mm	96	89.5
主轴轴肩直径	Locating diameter of the spindle mm	φ 212	φ 170
定位键宽度	Width of the locating key mm	16	16
可配卡盘	Matched chuck	K31210A	K31167
24等分单个分度误差	24 divisions individual error	25"	25"
净重	Net weight Kg	52	33
毛重	Gross weight Kg	60	39
箱体尺寸	Case dimensions mm	405X370X345	372X340X304

1024-0130...0149,1024(F2) 系列型立卧等分分度头安装尺寸参数: Inatallation sketch and dimensions

	A	B	C	D	E	F	G	H	I	J	K
1024-0149 (F2)	310	255	φ 210	255.25	18	214	171.5	149.25	80	150	16
1024-0130 (F2-6)	260	220	φ 167	220	18	197.5	155.5	130	70	130	16

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