

Precision Boring Head Shanks



Specification	Stock No 1224-0150	Stock No 1224-0350	Stock No 1224-0450
Max facing and boring dia(mm)	150	350	450
Max stroke of slide	+/-15	+/-25	+/-50
Fine feed per graduation(mm)	0.005	0.005	0.005
Manual feed per revolution(mm)	2	3	3
Self-acting feed per revolution(mm)	0.02,0.04,0.06 0.08,0.10,0.12	0.03,0.06,0.09, 0.012,0.15,0.18	0.03,0.06,0.09, 0.012,0.15,0.18
Dia of tool post holes in slide(mm)	18	22	22
Max dia of slide(mm)	90	120	168
Height of head without shank	87.5	118	118
Weight of head without shank(kg)	2.9	6.1	7.8
The length of sliding block (L)	75	105	160
The width of sliding block (B)	70	90	90
ID of busing(mm)	4,8,12	8,10,12,14	

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